

## Let's batch!

Transferring a specified volume of liquid with an AODD pump is now very easy and precise.

Electronic Batch Controller is an **automation unit** designed to perform a **batching process**. Working together with Tapflo diaphragm pumps, it allows transferring **almost every liquid**. By counting and summarizing **strokes of a pump**, we reach the precision of 60 ml per batch (by using TR 20 pump size).



### Working principle

With **every stroke** of a pump, there is a signal sent from the **inductive sensor** (-5 C or -5 CF option in pump configuration). Each signal is received and **summarized by the controller**. The volume of liquid pumped per stroke is preset.

Operation starts by **setting the batch volume** and pushing the **START button**. The **pump will operate** until reaching the **desired volume of the pumped liquid**. At that moment **controller will stop the pump air supply** by switching off the **solenoid valve**.

**The next batch** is simply started by pushing the **START button again**. The pump can also be switched into **Manual Mode** where the **START button** is pressed **to keep the pump in operation**.



Electronic Batch Controller

Solenoid valve,  
air filter-regulator, needle valve

Diaphragm pump  
with a stroke sensor

### Technical data

<b>Functions:</b>	Batching; Progress indication; Totalizer for maintenance
<b>Electrical components:</b>	Microprocessor controller; Main switch (ON/OFF); Circuit breaker; E STOP; Cabling (5 metres)
<b>Power supply:</b>	220-230V AC; 50-60 Hz
<b>Ingress protection:</b>	IP65
<b>Dimensions:</b>	400x300x195 mm
<b>Material of the cover:</b>	ABS plastic, grey

\*Batching precision will depend on the pumped liquid properties.